






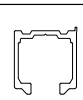


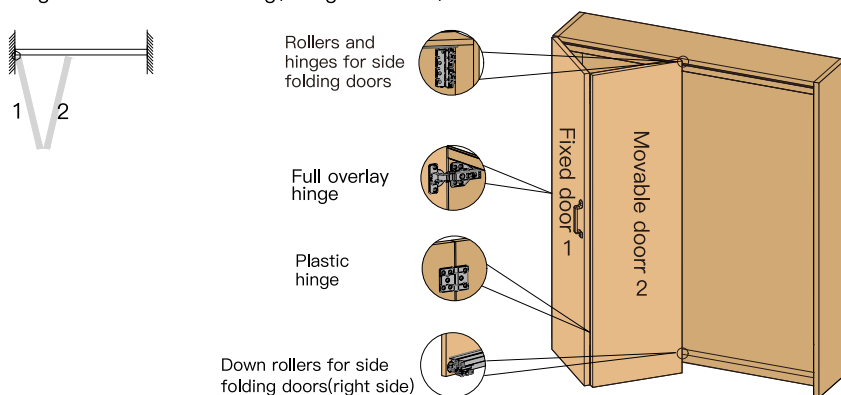


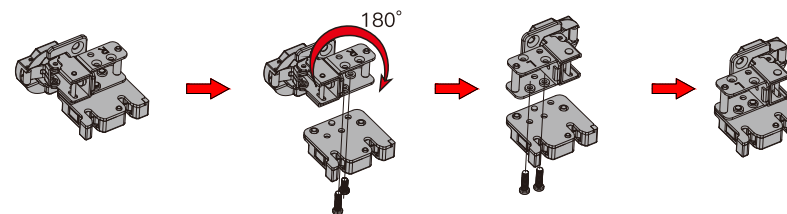
## Accessories

Item No.	Accessories name	Image	Qty	Item No.	Accessories name	Image	Qty
01	Rollers and hinges for side folding doors		1		Plastic hinge		4
02	Upper rollers		1		Position template		1
03	Down rollers for side folding doors		1		ST4*16 wooden screw		62
	Stopper		1		Upper rail of the fold slide door		
	Full overlay hinge		4		Down rail of the fold slide door		

This folding system can be used to cover top panel and side panel of cabinet.  
Mainly apply to wooden doors or aluminum frame doors.  
Diagram for 2-door folding(fixing side door)



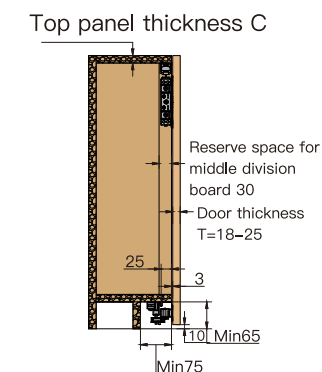
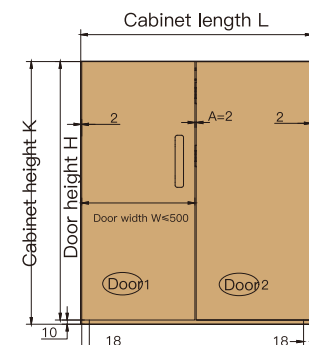
- 1、Down rollers:  
"R" upwards refers to right side.
- 2、Loose the M4 screws, rotate the hinge by 180° to have "L" upwards.
- 3、Align the holes, lock them with the long screws.
- 4、"L" upwards refers to left side.



### 1.Cabinet size

Door size:

2-door folding: width≤500mm, height≤2400mm, thickness 18-25mm.  
Loading capacity: 2-door folding: ≤25kg per door.



Door width :  $W = \frac{L-6}{2} = \frac{(L-2-2*2)}{2}$  ,  $W \leq 500\text{mm}$ ,

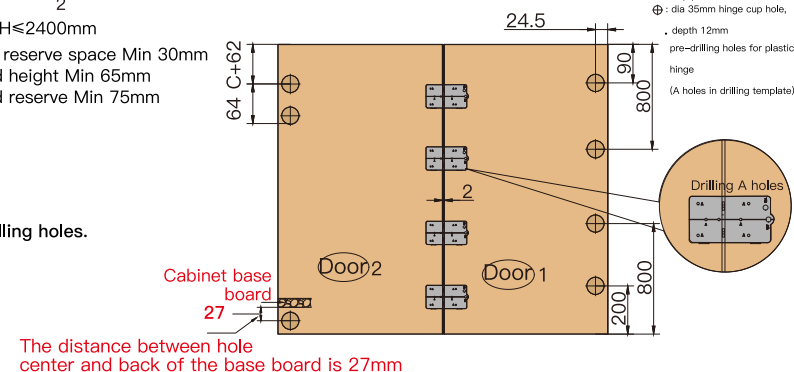
Door height :  $H=K-10, H \leq 2400\text{mm}$

Middle division board reserve space Min 30mm

Bottom division board height Min 65mm

Bottom division board reserve Min 75mm

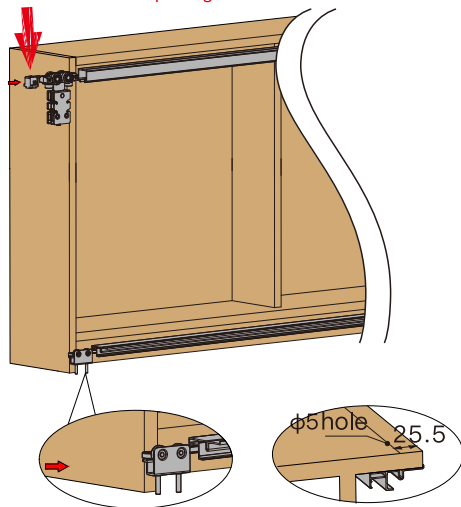
2. Dimension for drilling holes.



## Installation steps

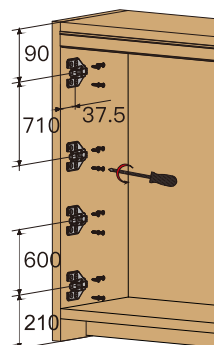
1. Install the rails and the related accessories. Fix the hinge plate on side panel of the fixed door. Install the upper rail: Place the roller, stopper into the rail and fix the rail with self-tapping screws. Install the down rail: the bottom panel can be pre-drilled. Place the down roller accessories into the rail and fix the rail from the top of the bottom panel with self-tapping screws; Note: Before installation, ensure that the inner surface of the track is clean and free of impurities. Check and confirm the rollers are free from damages or scratches, can slide smoothly.

The stopper should be installed with same direction as the door opening direction.

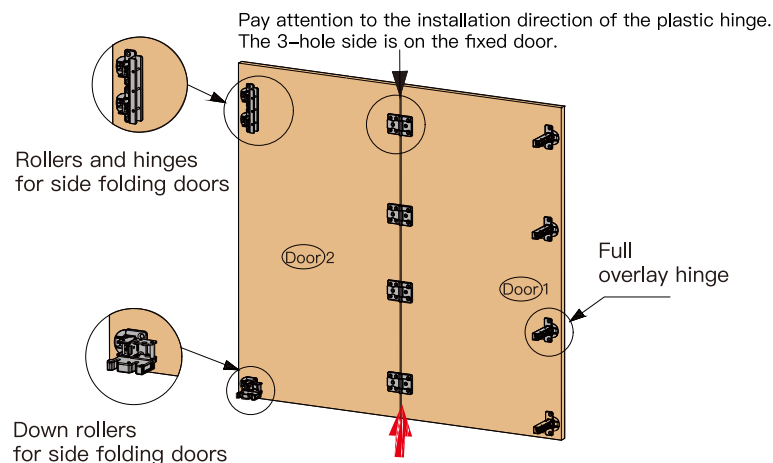


Pre-drilled hole

Install the hinge plates.



2. Install the full overlay hinges, plastic hinges, rollers for side folding doors according to the instruction as below and the Installation parameters mentioned above.

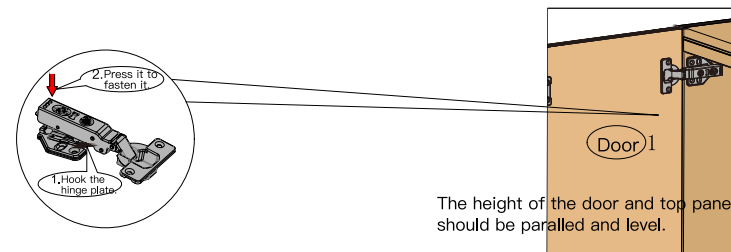


The installation direction of plastic hinges must be same.

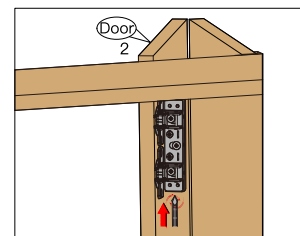
3. Hang the door. Connect the door 1,2 with the roller accessories and adjust the door gaps.

3.1 Install the hinges on side door. Align the hinge to the plate and press it, as the below picture shows.

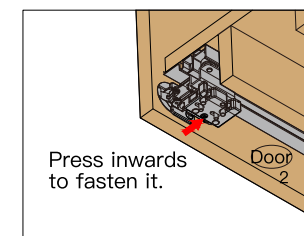
The hinges are clip on hinges, used to fix door 1.



3.2 Hang the upper roller hinge of door 2 on the second hanging roller accessories. Lift the door upwards slightly to have easier installation. Fasten the bottom screws anticlockwise after connection.



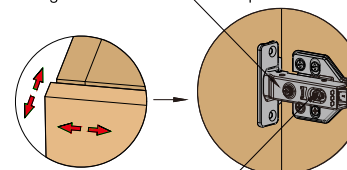
3.3 Connect the down roller of door 2 with the roller on down rail which is close to the fixed door.



## 3.4 Adjust the doors

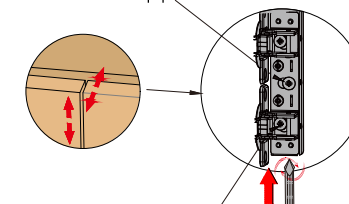
If the doors are not horizontal, can adjust the eccentric screws on hinge, middle folding door hinge, side folding door hinges, and fixing screws on hinges. To have up and down, forward and backward, left and right adjustment by  $\pm 2.5\text{mm}$ .

Left and right adjustment for coverage between door and side panel.



Forward and backward adjustment for gap between door and cabinet.

Up and down adjustment for parallel between door and top panel.



Forward and backward adjustment for gap between door and cabinet.

3.5 Install the decorative cover. Installation completed.

